



# REGISTRATION CERTIFICATE

***This document certifies that the administration systems of  
Excell Solutions and Palace Manufacturing  
18 Esquire Road, Billerica, Massachusetts 01862, USA***

***have been assessed and approved by QAS International  
to the following management systems, standards and guidelines:***

***ISO 9001 : 2008***

*With the permitted exclusion of clause 7.3 Design and Development*

***The approved administration systems apply to the following:***

***Contract precision machining and sheet metal fabrication services.***

Original Approval ..... ***3<sup>rd</sup> July 2013***  
Current Certificate ..... ***3<sup>rd</sup> July 2015***  
Certificate Expiry ..... ***3<sup>rd</sup> July 2016***  
Certificate Number ..... ***US3063***

Signed: Certification Officer

**On behalf of QAS International**

This certificate remains valid while the holder maintains their quality administration systems in accordance with the standards and guidelines stated above, which will be audited annually by QAS International. The holder is entitled to display the above registration mark for the duration of this certificate, which should be returned to QAS International upon reasonable request.  
Issuing Office: QAS International, 20A Oxford Street, Malmesbury, Wiltshire SN16 9AX, UK

